

### **Forward**

Base metals mineralization in Sudan was known since ancient times. Around the 18th Century, natives of Darfur region used to smelt copper from Hofrat en Nahas area utilizing lay furnaces. Russegger, an Australian, geologist in 1838 stated that the locals obtained the ore, which was located in a pure native state from a vein, 2 feet beneath surface.

Base metals have been reported from nearly 70 places in Sudan. A great number of these occurrences are closely related to the greenstone belts. A brief account is given hereafter for some of well-known occurrences that have received more attention.

# **Hofrat en Nahas Copper-Gold Deposit:**

The old mine of Hofrat en Nahas is located in southern Darfur State 09°45' N and 24°18' E. It is slightly over 200 miles away from Ed Da'en nearest point on the railway line (Fig. 1, Loc. 7).

# **Geology:**

The area is underlain by Precambrian metamorphic complex intruded by

Precambrian to Paleozoic mafic and acid intrusives. The metamorphic complex includes biotite and hornblende gneisses, migmatitic acid gneisses, and biotite-chlorite schists.

Origin and Mode of Occurrence

The ore is a vein-typemineralization forming lodes and mineralized zones related in origin to granitic intrusions.

### Ore evaluation

Company	Period	Bore holes Total depth	Ore reserve estimate
Nile Congo Divide Syndicate	1922 1925	10/ 1028 m 10/1028 m	6 MT @ 3 to 5 % Cu (90 m depth)
Geological Survey Depart.	1957 1959	15/ 786 m 15/ 786 m	10,183,000 tonsat 2.778%Cu
Nippon Mining Co.	1965 1966	9/ 1400 m 9/ 1400 m	Sulphide ore (766,000 tons) , oxide ore (291,000) tons
U.N.D.P United Nation Development Programme	1967 1973	23 /3400m 23/3400m	20 MT @ 5% cu ( 200m depth)
U.N.D.P Development Exploration Depart.	1971 1973	18/ 220m 18/ 220m	6,109,440 tons @ 2.01%Cu, 1.6 ppm Au,165 ppm Ag, 1150 ppm Mo
Chevron Resources Company	1979 – 1981	28bore holes	6 MT @ 2% Cu and 1.6 g/t Au

Exploration and evaluation of Hofrat en Nahas deposits were carried intermittently as from 1922 up to 1981. The results are shown on the above table. Nevertheless, it is worth mentioning that copper mineralization is associated with a linear structural featurethat extends forover 100km. Excluding Hofrat en Nehas area, stillthere aresome large IP and geochemical anomalies along the mineralized beltwaiting to be investigated by drilling. One anomalous area, for example Jebel Waranja, extends for 4 Km, and has a width of 1.2 Km. The mineralized zone of Hofrat

en Nahas mainly occupies an area of  $350m \times 725m$  SE and adjacent to the airstrip. A borehole ( $27 \times 80$ ) drilled about 1 km southwest of this zone showed ore grade mineralization. Therefore, the potential of Cu resources for the area may be in excess of ten million metric tons (Chevron, Resources 1980)

## I- Ariab Area

### HASSAI VMS:

"Hassaï South: a single lens some 1,400 m long and 520 m wide, dipping 60°S and extending for 550 m at least. Geophysical surveys indicate possible extensions to over 700 m. The upper oxide portion has been mined as gold-bearing silica barite SBR ore, with supergene ore grading over 5% copper at the base of the pit. Resources estimates for Hassaï South are:

- Indicated: 26.5 Million tonnes at 1.38% Cu and 1.57 g/t Au
- Inferred: 15.3 Million tonnes at 1.03% Cu and 1.27 g/t AHadalAwatib:-

The largest of the known deposits, although apparently broken into multiple lenses at HadalAwatib East, West and North. All of which have supported mining of gold ore from all the oxide zone, for total production in excess of 1 Million oz. The total strike length exceeds 2,000 m, with widths of up to 100 m. Depth extensions have been drill-tested to 400 m with geophysical signature down to at least 800 m. Dip is subvertical. Sulphide resources (excluding oxide) for HadalAwatib East are:

## -Indicated: 54.2 Mt @ 0.99% Cu, 1.11 g/t Au

- Inferred : 13.25 Mt @ 1.23% Cu, 1 g/t Au

3 main ore domains identified:

HADE-Main, HADE-North, HADE-East

### HADAYAMET:

The geological model is defined as an accumulation of multiple lenses globally orientated N070 and dipping 70°N. Overall dimensions of the deposit are 700 m of length, recognised in the sulphide zone up to 300 m in lengthand up to 130 metres of thickness with a vertical extension of 250 m. The massive sulphide resources in Hadayamet are classed as inferred resources, and content significant Zn and Ag values (excluding Oxide, include Zn sulphide resources).

- Inferred: 7.6 Mt @ 1.01% Cu, 0.93 g/t Au
Other deposits such as Taladeirut, Adassedekh,
Oderuk and Onur have beensubjecte to minimal
drill testing at this stage, but interpretation of
geophysical data suggests strike lengths of a few
hundred metres,

# 2-Abu Samar Mineralized Area

Abu Samar area (Fig. 1), located in south Red Sea Hills some 250km SW of Port Sudan, became known since the 1950 for small-scale manganese ore mining. Between 1977and 1983, the Geological and Mineral Resources Department (GMRD), the predecessor of GRAS in collaboration with Bureau de Recherches Geologiquos et Minirers (BGRM) executed a joint exploration program in that area. They reported the discovery and evaluation of a substantial massive sulphides and bariteores.

### **Geological Setting:**

Abu Samar massive Sulphidesbodiesare hosted by paragneisses of Late Protozoic volcanosedimentary rocks.

The rocks had been subjected to intense deformation, migmatization and regionally metamorphosed to high gradeamphibolite

facies. Thermal metamorphism following the emplacement of granitoids, has affected parts of the area.

### **Abu Samar Massive Sulphides:**

Detailed gravimetric survey, diamond drilling and petrographic studies have proved the existence of volcanogenic massive sulphide ore bodies. Pyrite, pyrrhotite, sphalerite, chalcopyrite and galena constitute the major components. Minor molybdenite, realgar, bismuthinite, silver, jacobsite and cubariteare noted. The ore minerals are mostly coarsegrained occurring as lit-par-lit bedded aggregates or disseminated crystals in the host rocks. They have been encountered forup to 265min depth. The aggregate thickness ranges between 20 to 25m and of 200m strike length.

# Abu Samar Massive Sulphides Ores Evaluation:

Ore reserves calculation, estimated the ore tonnage in the range of 2.13 to 3.64 millionmetric tons. However, Abu Samar and some other minor occurrences seem to be related to Pan Africanvolcano-sedimentarysequence. Chemical Ore analysis performed on the Oresamples, returned the following average values: Zn (5.1%), Cu (0.6%), Pb (0.59%) and Ag (72-81ppm). In addition, the

ore contains gold of a grade decreasing with depth from (0.84 g/t inthe30 to -70m section), (0.58 g/t in the-70 to- 150m section) to (0.13 g/t in -150 to-300m section).

#### **Barite**

The barite calculated reserves are confined to the upper oxidation zone (down to -40m) with an estimated total reserve of 420,000 metrictons @35% BaSO<sub>4</sub>

# 3- Jebel Ayub Wolfram Deposit

J. Ayub mineralization is hosted by leucocratic granite intruding the volcano-sedimentary rocks of the Tolik Series. Hydrothermal alteration resulted in a wide spread griesnization effect on Jebel Ayub. The area was mapped in detail and sampled by trenching, pitting, percussion and diamond drilling. Field and laboratory studies [GRAS and BRGM, 1983] proved the presence of the ore minerals scheelite, wolframite and

huebnerite within the quartz veins and the greisens.

### **Ore Evaluation:**

The total ore reserve amounts to 2.5 millionmetric tons, 1.75 Mt of which is indicated and the rest as inferred, with a grade of 0.1% WO.

# 3- Jebel Ayub Wolfram Deposit

The Pb-Zn mineralization is about 4 miles NE of Kutum town in Northern Darfur State [Lat. 14°14'N, Long. 24°39'30"E]Kutum [Fig. 1] is about 65 miles north El Fasher, the State capital.

### Geology

The area is occupied mainly by regionally metamorphosed schists and gneisses flanked by granitic rocks from the south and basaltic domeshaped hills from the north and the east. The granitesandtheir associated dykes, pegmatitesandquartz are hosting the mineralization.

# Mineralization

The ore was mined and smelted intermittently by the natives as from the turn of the 9th century until 1917. The studies of mineralization and the geology of the area were carried out during the

period of [1959-1961]. Twenty trenches have been dug and sixteen boreholes were drilled totaling 2668ft. in depth. The sulphide ore consist mainly of galena, sphalerite and pyrite, with minor amounts of chalcopyrite and silver. The ore minerals occur in veins ranging for few to 20 inch in thickness and extend down to more than 200 ft. their general trend is NW with a steep SW dip. The mineralization is believed to have formed after hydrothermal solutions of granitic origin. Chemical analysis on some nonoxidized zonesreturned the range of values: Pb [up to 65.6%], Zn [up to 26.2%]. Fe [14 to 22.9%], S[4.1 to 12.2%], Cu [0.03 to 0.1%].. Thus further exploration work is needed for more detailed evaluation of the deposit.

# 5- Tagoteb

Fig. 1, Tagoteb is an extensive gossaneousbodies along a NNW-trending zone at least I700m long. The bodies cap made up of three hills of brecciated silicified material containing abundant disseminatedlimonite alongasfracture fillingsand as boxworks. The northly hill called Jebel Tagoteb

(Lat.  $17^{0}33$ ' Long.  $36^{0}14$ ') measures about  $600\times500$ m and thus has a large tonnage potentiality. Limited drilling carried out in the area, had intersected abundant pyrite and chalcopyrite. No reserve estimation is made as yet.

### 6-North Eastern Nuba Mountains

In the NE Nuba Mountains [Fig. 6] 450km SW of Khartoum, there are a number of gossanousanomaliesofCu, Cu-Zn, or Cu-Ni-Zn and Ag (BGR report, 1984). Follow-up investigations were made and few drill holes were sunk in Um Takatik zone.

NE Nuba Mountains regionis built up predominantly of a NE-trending Late Proterozoic volcano-sedimentary sequence which is affected by an important NNE-SSW shear zone. The gossans are concentrated mainly in the southwestern part of the area. They are regarded as being derived from a volcano-sedimentary rock sequence through processes similar to these generated Ariab and Abu Samar Polysulphides deposits in the Red Sea Hills region in eastern Sudan.

### 7-Red Sea Hot Brines

Chemical analysis of samples from cores recovered from the Red Sea Hot Brines namely Atlantis II, show a high content of base metals [copper and zinc] and silver. About 2 billion tons of

ore are indicated with an average grade of 0.2% Cu, 0.7% Zn, and 0.3OzAg per ton.

There is aminor gold associated with the deposit @ 0.05 oz/ton.



